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# Rotolito Pioltello

Via Sondrio, 3  
20096 Pioltello (MI), Italia



## ► SHEET-FED OFFSET

### **Koenig&Bauer Rapida 164**

120,5x164 cm

5 colour units

### **Koenig&Bauer Rapida 164**

120,5x164 cm

4 colour units

### **Koenig&Bauer Rapida 106**

74x106 cm

10 colour units, perfecting 5+5 colours

In-line coating

### **Koenig&Bauer Rapida 106**

74x106 cm

5 colour units

In-line coating

### **Koenig&Bauer Rapida 145**

106x145 cm

5 colour units

In-line coating

## ► TIMSONS

### **Timsons T133**

137,2 cm width x 133,3 cm cut off - 2 units

Correct grain: 16,5x21 cm (96 pages)

Cross grain: 21x29,7 cm (48 pages)

## ► DIGITAL WEB PRESSES

### **HP T390 Inkjet Web Press with HDNA**

762 mm wide (30" wide)

4 colours inkjet technology

Muller Martini Sigma Line in-line folder

### **HP T480 InkJet Web Press with HDNA**

1067 mm wide (42" wide)

4 colours inkjet technology

Manroland Foldline VPF 211 in-line folder

# Rotolito Pioltello

Via Sondrio, 3  
20096 Pioltello (MI), Italia

## ► DIGITAL SHEET-FED

### **Indigo 100k**

53x74 cm

Printing speed up to 6.000 sheets/hour

4 colours Liquid ElectroInk Technology

## ► PAPER CONVERTING AND FINISHING

### **Varnish and lamination**

Machine for lamination Steinemann 72x102 cm

Machine for UV gloss/mat offline varnish paperplast,  
size 102x142 cm

## ► BINDING LINES

### **4 x Muller Martini paperback lines**

1 Pantera for short runs, 1 Corona 21 stations, 1 Corona  
12 stations, 1 Corona 15 stations

Hot Melt & PUR, Frontero for cover with flaps

# Rotolito Cernusco

Via Brescia, 53/65  
20063 Cernusco S/N (MI), Italia



## ► WEB OFFSET

### **Lithoman IV – 48 pages**

146 cm width x 124 cm cut off

4 colour units

In-line spine gluing. Trimming on three sides

### **Lithoman IV – 48 pages**

146 cm width x 120 cm cut off

4 colour units

In-line spine gluing. Trimming on three sides

### **Lithoman IV - 48 pages**

146 cm width x 120 cm cut off

5 colour units

In-line spine gluing. Trimming on three sides

Double folder, long grain and cross grain with in-line saddle stitching

### **3 x Lithoman IV - 72 pages**

198 cm width x 120 cm cut off

4 colour units

In-line spine gluing. Trimming on three sides

In-line saddle stitching for tabloid folder

## ► WEB OFFSET

### **Rotoman - 16 pages**

95,6 cm width x 62 cm cut off

5 colour units

In-line spine gluing. Trimming on three sides

### **Lithoman IV - 80 pages**

206 cm width x 120 cm cut off

4 colour units

In line spine gluing. Trimming on three sides

In-line saddle stitching for tabloid folder

### **KBA 618 V5 - 48 pages**

145 cm width x 124 cm cut off

5 colour units

V5 variable folder long grain and cross grain

### **KBA 618 V5 - 48 pages**

145 cm width x 124 cm cut off

4 colour units

V5 variable folder long grain and cross grain

# Rotolito Cernusco

Via Brescia, 53/65  
20063 Cernusco S/N (MI), Italia

## ► BINDING LINES

### **Saddle stitch**

6 saddle-stitch lines from 4 to 6 stations

## ► LOGISTICS

### **Paper Cube**

Software interface with Rotolito MIS

Storage up to 25.000 Tons of paper

FIFO

# Rotolito Capriate

Via San Fermo, 30/32  
24042 Capriate S. Gervasio (BG), Italia

## ► BINDING LINES

### Cutting

2 x linear cutter machines with automatic load and unload

### Folding

9 x folding lines Stahl and MBO

### Gathering

Kolbus gathering line 24 stations

### Sewing

5 x gathering & sewing lines  
Meccanotecnica: 12, 16, 18, 20, 24 stations  
maximum speed 300 stitches/minute  
per single sewing head

### Paperback

Muller Martini Corona 12 stations, hotmelt & PUR  
Bolero 15 stations, hotmelt & PUR

### Hardcover

Bolero line with Diamant casing in line  
System Binder with Kolbus casing in line  
Flex Binding machine

## ► LOGISTICS

### Dynamic warehouse for multi-depth Stocking/picking with pallet shifting forklift

Warehouse measures:  
height 8,5 mt x length 58,9 mt x width 23,9 mt  
Capacity 3300 pallets in 80x120 or 100x120 format  
Number of incoming/outgoing missions 26+26/h

# Nava Press

Via Ernesto Breda, 98  
20126 Milano (MI), Italia



## ► SHEET-FED OFFSET

### Heidelberg XL 106

75x106 cm

10 colour units + UV and double acrylic varnish

Perfecting (5+5)

UV, LED and traditional inks

### Heidelberg XL 106 Low Energy

75x106 cm

6 colour units + UV and acrylic varnish

UV, LED and traditional inks

### Heidelberg XL 105

75x105 cm

6 colour units + UV and acrylic varnish

Perfecting (2+4)

UV, LED and traditional Inks

## ► DIGITAL SHEET-FED

### HP Indigo 15000

Printable area 53x74 cm

7 colours Liquid ElectroInk Technology

Printable substrate: matt 70/400 g/sqm, glossy  
90/400 g/sqm. Thickness 75/450 pt

## ► DIGITAL SOLUTIONS

### FlatbedPlotter SwissQPrint Impala 3

200x250 cm

LED – UV - 6 colours

# Nava Press

Via Ernesto Breda, 98  
20126 Milano (MI), Italia

## DESIGN AND PROTOTYPING

### Digital Cutting Zund

130x160 cm

## GLUING MACHINE

### Hot melt gluing machine

70x100 cm

### Vinilic gluing machine

70x100 cm

### 2 x Vinilic gluing machine

50x70 cm

### KBA AL PRO 90

Vinyl linear gluing and automatic bottom, plasma system, hhs reader, anti-fouling, colour control

### SH 6o GOTIAN

Vinyl linear gluing, 2 gluing guns

### PETRATTO METRO 78

Folder glue with 2 hot guns for the production of flat or spine envelope

## PAPER CONVERTING AND FINISHING

### Protek Unico TT

Digital Plotter for cutting, creasing and milling, size 205x305 cm

### 2 x Typographic Die Cutter-Hot Stamping

23x35 cm and 33x45 cm

### 1 Typographic cylinder Die Cutter-Hot Stamping

56x77 cm

### Hot Stamping Rabolini

80x120 cm

### Hot Stamping Saroglia

56x74 cm

### Die Cutter Titan

80x120 cm

### Bobst SP-E 102

Automatic Die Cutter 72x102 cm

### Autoplaten Bobst 1260E

Automatic Flatbed Die Cutter 92x126 cm

### Bobst BMA SP 102

Automatic Die Cutter-Foil Stamping 72x102 cm

# Rotolito Varese

Via Cherso, 2  
21100 Varese (VA), Italia

## ► TIMSONS

### **2 x Timson 165**

165,1 cm width x 135 cm cut off – 1, 2 and 4 units

Correct grain : 12,9x19,6 cm (160 pages)

Correct grain : 12,9x26,3 cm (120 pages)

Cross grain: 19,6x26,8 cm (80 pages)

### **2 x Timson 182,9**

182,9 cm width x 148 cm cut off – 1, 2 and 4 units

Correct grain : 14x21,6 cm (160 pages)

Correct grain : 17,7x29,3 cm (96 pages)

Cross grain: 22x29 cm (80 pages)

Cross grain: 17,5x24 cm (120 pages)

Cross grain: 14,4x24 cm (144 pages)

# Rotolito Romania

Șoseaua Cernica, 61  
077145 Pantelimon Ilfov  
Bucarest, Romania



## ► SHEET-FED OFFSET

### **Roland 708**

72x102 cm  
Paper introduction both in sheet and reel  
8 colours, perfecting 4 + 4

### **Koenig&Bauer Rapida 162**

120,5x162 cm  
4 colour units

### **Koenig&Bauer Rapida 164**

120,5x164 cm  
5 colour units

### **Koenig&Bauer Rapida 105**

72x105 cm  
4/5 colour units

## ► BINDING LINES

### **Cutting**

2 x linear cutter machines with  
automatic load and unload

### **Folding**

10 x folding lines Stahl and MBO

### **Gathering**

3 x gathering & sewing lines

### **Paperback**

Wholenberg Vento 12 stations  
Champions 8 stations  
Kolbus 530 16 stations

### **Hard Cover**

Kolbus KM70  
CT100 for children books  
2 x hardcover machines with round corners  
Flex Binding machine

# Rotolito Romania

Șoseaua Cernica, 61  
077145 Pantelimon Ilfov  
Bucarest, Romania

## ► PACKAGING

**2 x loose-wrapping and thermo-wrapping  
automatic machines**

**Flow-pack wrapping machine**

### **Assembling line**

Automatic multi-spot glue application (for  
collections with backing board and other options)

**Machine for lamination of corrugated board with  
printed material – display lamination machine**

100x140 cm

### **Die-cutting (displays)**

100x140 cm

# Agnd Artigrafiche&Diaries

Via delle Gere, 5  
24040 Pognano (BG), Italia

## ► SHEET-FED OFFSET

### **Koenig&Bauer Rapida 162**

120x160 cm

4 colour units (4+0/2+2)

### **Koenig&Bauer Rapida 145-4**

105x145 cm

4 colour units (4+0/2+2)

## ► BINDING LINES

### **Sewing**

Smyth 150 line, 12 gathering stations up to 350mm length with 1 sewing head

Gathering & sewing line Meccanotecnica with 21 stations and 2 sewing heads

### **Folding**

6 x folding lines Stahl and MBO

3 x Trim&Perf SCS for perforation of folding sections

### **Cutting**

2 x Linear cutter machines with one automatic load and unload

Cutting machine Pasquato for rolls of covering materials

Kolbus cardboard cutting machine

HardcoverDiamant Muller Martini casing in line with trimmer, ribbon and round corners with SCS Corner Trim

2 x Kolbus Casing in line for small sizes – from 7x10cm

PaperbackKolbus KM 491 with 16 stations, hotmelt, trimmer and endpaper gluing

Paperback Muller Martini Bolero with 21 stations, hotmelt, trimmer and endpaper gluing

### **Cover machine**

Kolbus DA270

Kolbus DA370 with round corners station

Corner Master SCS for round corners for covers

### **Embossing machines**

2 x embossing machines PE 312 and PE344